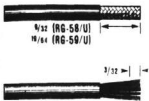


BNC CONNECTORS (STANDARD CLAMP)



1. Strip jacket. Fray braid and strip dielectric. *Don't nick braid or conductor.* Tin conductor.



2. Taper braid. Slide nut, washer, gasket and clamp over braid. Clamp inner shoulder should fit squarely against end of jacket.

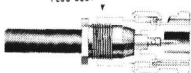


3. With clamp in place, comb out braid, fold back smooth as shown. Trim 3/32" from end.



4. Solder contact on conductor through solder hole. Contact should butt against dielectric. Remove excess solder from outside of contact. Avoid excess heat to prevent swollen dielectric which would interfere with connector body.

PLUG BODY

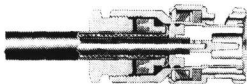


JACK BODY



5. Push assembly into body. Screw nut into body with wrench until tight. *Don't rotate body on cable to tighten.*

BNC CONNECTORS (IMPROVED CLAMP)



1. Follow 1, 2, 3 and 4 in BNC connectors (standard clamp) except as noted. Strip cable as shown. Slide gasket on cable *with groove facing clamp*. Slide clamp on cable *with sharp edge facing gasket*. Clamp should cut gasket to seal properly.